

Lean Six Sigma Week 1 - Agenda



Day One

- 8:00 AM Welcome and Introductions
DMAIC Overview
Quality Overview: The Last 20 years
- Deming, Juran, Crosby, Taguchi
 - Why is 6 Sigma different from the other "Management By Best Sellers"?
- Six Sigma Overview
- What is 6 Sigma?
 - History of 6 Sigma
 - 6 Sigma acronyms
 - DMAIC, DMADV Overview
 - Transformational vs. Transactional Approach
- Six Sigma Roles and Responsibilities
- Senior Executives, Sponsors, Champions
 - Master Black Belts
 - Black Belts
 - Green Belts
 - Subject Matter Experts
- Workshop:** Force Field Analysis 6 Sigma Implementation
Workshop: "Boards-R-Us" Simulation - Trial 1
- Project Selection
- Generate, Reduce, Evaluate and Select Project Ideas
- Validate Projects
- Workshop:** Project Selection
Workshop: Selection Matrix
Homework: Read Appendix: Six Sigma and Lean
- 5:00 PM Adjourn for the day

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Day Two

- 8:00 AM Voice of the Customer
- Define customer satisfaction
 - Define VOC and VOB
 - Define CTC metrics
 - Introduce VOC methods
 - Explore the different VOC methods
 - Introduce Critical to Customer trees
- Workshop:** VOC Methods
Workshop: Advantages and Disadvantages
Workshop: CTC Trees
DEFINE:
Deliverables
Validate project scope
Workshop: "Is / Is Not"
Problem Statements
Estimate Financial Benefits
Workshop: Savings Exercise
Group Exercise: Evaluate a Charter
Process Mapping:
 - Top Down
 - Swim LaneQuick Win Opportunities
Workshop: "Boards-R-Us" Mapping the Simulation Process
Identify Stakeholders and Metrics
SIPOC (Suppliers, Inputs, Process, Output, and Customers)
Workshop: "Boards-R-Us" Simulation - SIPOC
Select Team and Launch
Project Schedule
Communication Plan
Tollgate Reviews
Homework: Read Appendix: Team Building Session 1
- 5:00 PM Adjourn for the Day

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Day Three

8:00 AM

MEASURE:

Deliverables

Data-rich detailed process map

- Data management plan
 - Sampling plan
 - Stratification plan
 - Validation of data system (R&R studies)
- Graphical displays of central tendency and variability
- Graphical display of main-pain over time

Operational Definitions

Measurements:

- Input – Process – Output

Workshop: Indicators

Workshop: Data Types and Family of Measures

Workshop: Check Sheets

Control Charts

Workshop: Conduct a Value Add Analysis for the Simulation

Illustrate Baseline and Capability

Process Capability

Workshop: Capability Calculation

Calculating Sigma

Workshop: Calculating Normalized Yield

Tollgate Reviews

Workshop: "Boards-R-Us" Simulation - Trial 2

ANALYZE:

Deliverables

Value Add Analysis

Workshop: Value Add

Homework: Review Daily Slides

5:00 PM

Adjourn for the day

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Day Four

8:00 AM

ANALYZE: *(continued)*

Determining Potential Root Causes
Stratification analysis
Pareto Analysis as a Stratification Tool
Root cause analysis
Benchmarking
Affinity Diagrams
Cause & Effect Analysis & The 5 Why's
Mind Mapping
Cause Screening
Force Field Analysis
Multi-Voting

Workshop: Brainstorm Root Causes

Validation of root causes

Tollgate Reviews

IMPROVE:

Deliverables

Develop Potential Solutions

GRES

External Benchmarking

Provocative Opposites

Random Inputs

Mistake Proofing

Workshop: Generate Root Cause Solutions

Map New Process

Pilot Solutions

Tollgate Reviews

Implement Solutions

Project Management, Change Management, Team development

Workshop: "Boards-R-Us" Simulation - Trial 3

Homework: Take Home Exam

5:00 PM

Adjourn for the day

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Day Five

8:00 AM

CONTROL:

Deliverables

Validate Improvements

Validation Methods

Validate Savings

Develop sustainability plan

Identify Replication and Standardization Opportunities

Transition to Process Owners

Tell the Story

Lessons Learned

Recognition & Rewards

Workshop: Recognition & Rewards

Tollgate Reviews

Course Review

Questions

What's Next?

Examination Review

Course Survey

11:30 AM

Course Ends